



IMPACT IMPEX

R:31, STANDARD BUILDING NO. 2,
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High Pressure Pipe Fittings

	Adaptor - Male x Female 10,000 psi
Design : IIPF/10K/A Page#1	

	Hex Reducing Nipples - NPT x NPT 10,000 psi
Design : AAPF/10K/HRN-NN Page#4	


	Hex Plug - NPT 10,000 psi
Design : IIPF/10K/HP Page#7	


	Reducing Adaptor - Male x Female 10,000 psi
Design : IIPF/10K/RA Page#1	


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	Hex Coupling - Female 10,000 psi
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	Elbow - Male x Female 10,000 psi
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Design : AAPF/10K/HRN-GG Page#3	

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High Pressure Pipe Fittings Adaptor / Male x Female / 10,000 psi

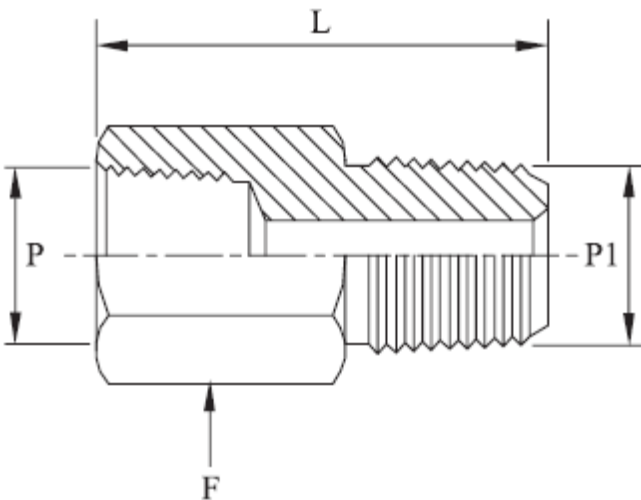
Design : IIPF/10K/A



Part No.	P NPTF	P1 NPTM	F Hex	L
IIPF/10K/A/2-2I	1/8"	1/8"	3/4"	1.11"
IIPF/10K/A/4-4I	1/4"	1/4"	7/8"	1.51"
IIPF/10K/A/6-6I	3/8"	3/8"	1-1/8"	1.57"
IIPF/10K/A/8-8I	1/2"	1/2"	1-3/8"	2.07"
IIPF/10K/A/12-12I	3/4"	3/4"	1-3/4"	2.26"
IIPF/10K/A/16-16I	1"	1"	2-1/4"	2.69"

Reducing Adaptor / Male x Female / 10,000 psi

Design : IIPF/10K/RA



Part No.	P NPTF	P1 NPTM	F Hex	L
IIPF/10K/RA/2-4I	1/8"	1/4"	3/4"	1.29"
IIPF/10K/RA/2-6I	1/8"	3/8"	3/4"	1.29"
IIPF/10K/RA/2-8I	1/8"	1/2"	7/8"	1.42"
IIPF/10K/RA/4-2I	1/4"	1/8"	7/8"	1.33"
IIPF/10K/RA/4-6I	1/4"	3/8"	7/8"	1.51"
IIPF/10K/RA/4-8I	1/4"	1/2"	7/8"	1.70"
IIPF/10K/RA/4-12I	1/4"	3/4"	1-1/8"	1.70"
IIPF/10K/RA/4-16I	1/4"	1"	1-3/8"	1.89"
IIPF/10K/RA/6-2I	3/8"	1/8"	1-1/8"	1.39"
IIPF/10K/RA/6-4I	3/8"	1/4"	1-1/8"	1.57"
IIPF/10K/RA/6-8I	3/8"	1/2"	1-1/8"	1.76"
IIPF/10K/RA/6-12I	3/8"	3/4"	1-1/8"	1.76"
IIPF/10K/RA/6-16I	3/8"	1"	1-3/8"	1.95"
IIPF/10K/RA/8-2I	1/2"	1/8"	1-3/8"	1.70"
IIPF/10K/RA/8-4I	1/2"	1/4"	1-3/8"	1.88"
IIPF/10K/RA/8-6I	1/2"	3/8"	1-3/8"	1.88"
IIPF/10K/RA/8-12I	1/2"	3/4"	1-3/8"	2.07"
IIPF/10K/RA/8-16I	1/2"	1"	1-3/8"	2.26"
IIPF/10K/RA/12-4I	3/4"	1/4"	1-3/4"	2.06"
IIPF/10K/RA/12-6I	3/4"	3/8"	1-3/4"	2.06"
IIPF/10K/RA/12-8I	3/4"	1/2"	1-3/4"	2.25"
IIPF/10K/RA/12-16I	3/4"	1"	1-3/4"	2.44"
IIPF/10K/RA/16-4I	1"	1/4"	2-1/4"	2.31"
IIPF/10K/RA/16-6I	1"	3/8"	2-1/4"	2.31"
IIPF/10K/RA/16-8I	1"	1/2"	2-1/4"	2.50"
IIPF/10K/RA/16-12I	1"	3/4"	2-1/4"	2.50"

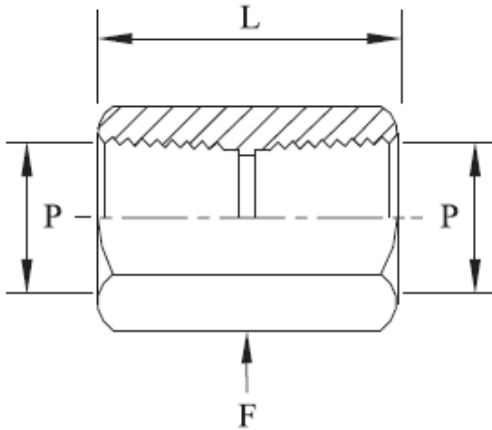


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High Pressure Pipe Fittings Hex Coupling / Female / 10,000 psi

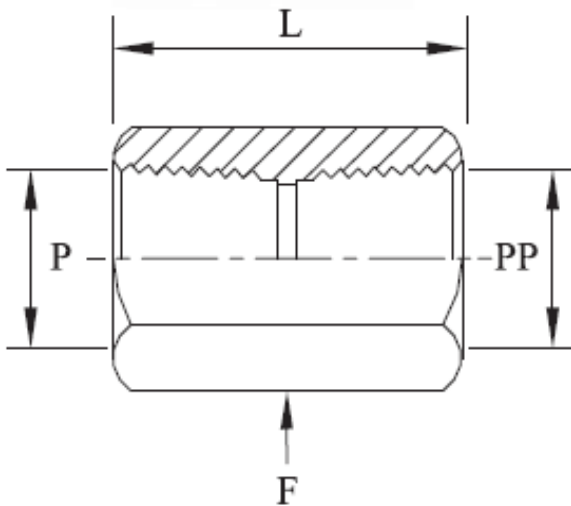
Design : IIPF/10K/HC



Part No.	P NPTF		F Hex	L
	IIPF/10K/HC/2-2I	1/8"	1/8"	3/4"
IIPF/10K/HC/4-4I	1/4"	1/4"	7/8"	1.13"
IIPF/10K/HC/6-6I	3/8"	3/8"	1-1/8"	1.13"
IIPF/10K/HC/8-8I	1/2"	1/2"	1-3/8"	1.50"
IIPF/10K/HC/12-12I	3/4"	3/4"	1-3/4"	1.53"
IIPF/10K/HC/16-16I	1"	1"	2-1/4"	1.89"

Hex Reducing Coupling / Female / 10,000 psi

Design : IIPF/10K/HRC



Part No.	P NPTF	PP NPTF	F Hex	L
	IIPF/10K/HRC/4-2I	1/4"	1/8"	7/8"
IIPF/10K/HRC/6-2I	3/8"	1/8"	1-1/8"	0.95"
IIPF/10K/HRC/6-4I	3/8"	1/4"	1-1/8"	1.13"
IIPF/10K/HRC/8-2I	1/2"	1/8"	1-3/8"	1.19"
IIPF/10K/HRC/8-4I	1/2"	1/4"	1-3/8"	1.37"
IIPF/10K/HRC/8-6I	1/2"	3/8"	1-3/8"	1.37"
IIPF/10K/HRC/12-4I	3/4"	1/4"	1-3/4"	1.40"
IIPF/10K/HRC/12-6I	3/4"	3/8"	1-3/4"	1.40"
IIPF/10K/HRC/12-8I	3/4"	1/2"	1-3/4"	1.53"
IIPF/10K/HRC/16-4I	1"	1/4"	2-1/4"	1.63"
IIPF/10K/HRC/16-6I	1"	3/8"	2-1/4"	1.63"
IIPF/10K/HRC/16-8I	1"	1/2"	2-1/4"	1.76"
IIPF/10K/HRC/16-12I	1"	3/4"	2-1/4"	1.76"



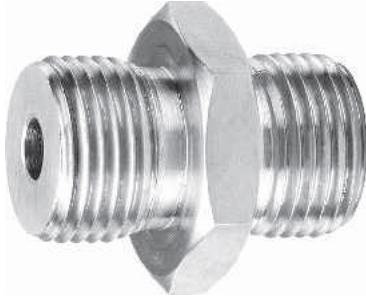
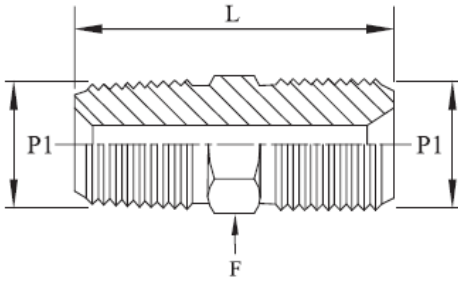
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High Pressure Pipe Fittings

Hex Nipples / BSPP x BSPP / 10,000 psi

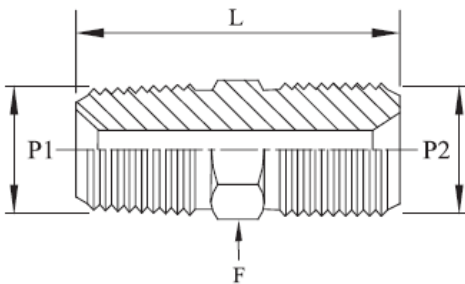
Design : AAPF/10K/HN-GG



Part No.	P1 Male 60° Con	P2 Male 60° Con	F Hex	L
IIPF/10K/HN-GG/2-2I	1/8"	1/8"	9/16"	1.02"
IIPF/10K/HN-GG/4-4I	1/4"	1/4"	3/4"	1.34"
IIPF/10K/HN-GG/6-6I	3/8"	3/8"	7/8"	1.38"
IIPF/10K/HN-GG/8-8I	1/2"	1/2"	1-1/8"	2.82"
IIPF/10K/HN-GG/12-12I	3/4"	3/4"	1-1/4"	1.90"
IIPF/10K/HN-GG/16-16I	1"	1"	1-5/8"	2.44"

Hex Reducing Nipples / BSPP x BSPP / 10,000 psi

Design : AAPF/10K/HRN-GG



Part No.	P1 Male 60° Con	P2 Male 60° Con	F Hex	L
IIPF/10K/HRN-GG/4-2I	1/4"	1/8"	3/4"	1.18"
IIPF/10K/HRN-GG/6-4I	3/8"	1/4"	7/8"	1.38"
IIPF/10K/HRN-GG/8-4I	1/2"	1/4"	1-1/8"	1.62"
IIPF/10K/HRN-GG/8-6I	1/2"	3/8"	1-1/8"	2.62"
IIPF/10K/HRN-GG/12-8I	3/4"	1/2"	1-1/4"	1.90"
IIPF/10K/HRN-GG/16-12I	1"	3/4"	1-5/8"	2.21"

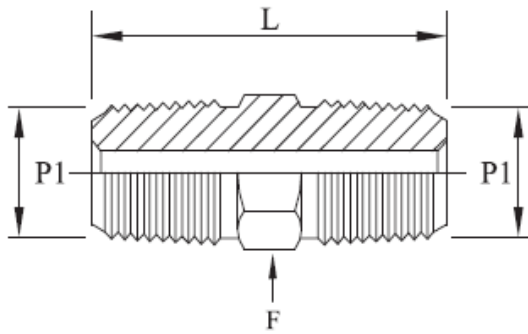


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High Pressure Pipe Fittings Hex Nipples / NPT x NPT / 10,000 psi

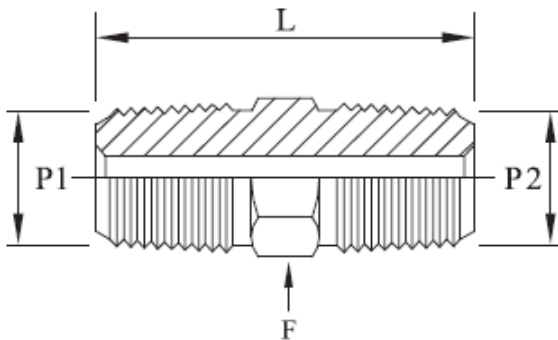
Design : AAPF/10K/HN-NN



Part No.	P1 NPTM	P1 NPTM	F Hex	L
IIPF/10K/HN-NN/2-2I	1/8"	1/8"	7/16"	1.06"
IIPF/10K/HN-NN/4-4I	1/4"	1/4"	5/8"	1.45"
IIPF/10K/HN-NN/6-6I	3/8"	3/8"	3/4"	1.45"
IIPF/10K/HN-NN/8-8I	1/2"	1/2"	7/8"	2.89"
IIPF/10K/HN-NN/12-12I	3/4"	3/4"	1-1/8"	1.89"
IIPF/10K/HN-NN/16-16I	1"	1"	1-3/8"	2.44"

Hex Reducing Nipples / NPT x NPT / 10,000 psi

Design : AAPF/10K/HRN-NN

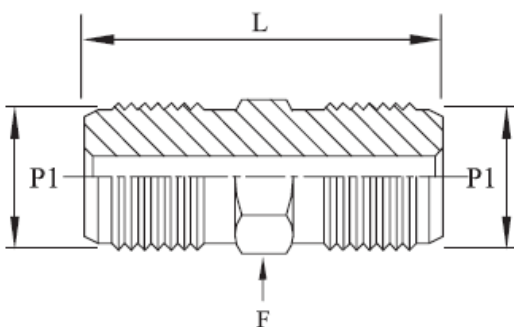


Part No.	P1 NPTM	P1 NPTM	F Hex	L
IIPF/10K/HRN-NN/4-2I	1/4"	1/8"	5/8"	1.27"
IIPF/10K/HRN-NN/6-2I	3/8"	1/8"	3/4"	1.27"
IIPF/10K/HRN-NN/6-4I	3/8"	1/4"	3/4"	1.45"
IIPF/10K/HRN-NN/8-2I	1/2"	1/8"	7/8"	1.52"
IIPF/10K/HRN-NN/8-4I	1/2"	1/4"	7/8"	1.70"
IIPF/10K/HRN-NN/8-6I	1/2"	3/8"	7/8"	1.70"
IIPF/10K/HRN-NN/12-4I	3/4"	1/4"	1-1/8"	1.69"
IIPF/10K/HRN-NN/12-6I	3/4"	3/8"	1-1/8"	1.69"
IIPF/10K/HRN-NN/12-8I	3/4"	1/2"	1-1/8"	1.89"
IIPF/10K/HRN-NN/16-4I	1"	1/4"	1-3/8"	2.00"
IIPF/10K/HRN-NN/16-6I	1"	3/8"	1-3/8"	2.00"
IIPF/10K/HRN-NN/16-8I	1"	1/2"	1-3/8"	2.20"
IIPF/10K/HRN-NN/16-12I	1"	3/4"	1-3/8"	2.20"



Hex Nipples / JIC x JIC / 10,000 psi

Design : AAPF/10K/HN-JJ



Part No.	P1 JIC 37° Male	P1 JIC 37° Male	F Hex	L
IIPF/10K/HN-JJ/4-4I	7/16"-20TP	7/16"-20TP	9/16"	1.37"
IIPF/10K/HN-JJ/5-5I	1/2"-20TP	1/2"-20TP	5/8"	1.37"
IIPF/10K/HN-JJ/6-6I	9/16"-18TP	9/16"-18TP	3/4"	1.42"
IIPF/10K/HN-JJ/8-8I	3/4"-16TP	3/4"-16TP	7/8"	1.62"
IIPF/10K/HN-JJ/10-10I	7/8"-14TP	7/8"-14TP	15/16"	1.89"
IIPF/10K/HN-JJ/12-12I	1-1/16"-12TP	1-1/16"-12TP	1-1/8"	2.16"
IIPF/10K/HN-JJ/16-16I	1-5/16"-12TP	1-5/16"-12TP	1-1/2"	2.25"



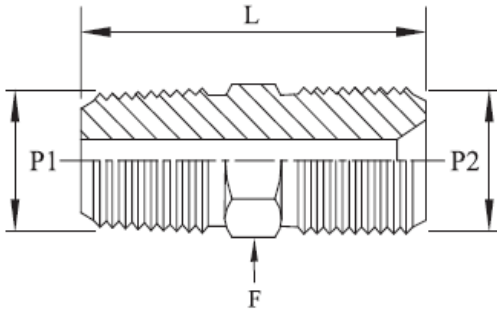
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High Pressure Pipe Fittings

Hex Nipples / BSPP x NPT / 10,000 psi

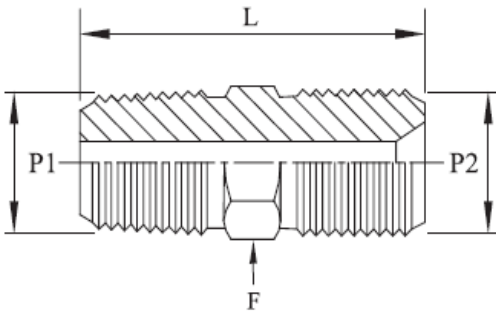
Design : IIPF/10K/HN-GN



Part No.	P1 Male 60° Con	P2 NPTM	F Hex	L
IIPF/10K/HN-GN/2-2I	1/8"	1/8"	9/16"	1.06"
IIPF/10K/HN-GN/4-4I	1/4"	1/4"	3/4"	1.43"
IIPF/10K/HN-GN/6-6I	3/8"	3/8"	7/8"	1.43"
IIPF/10K/HN-GN/8-8I	1/2"	1/2"	1-1/8"	1.81"
IIPF/10K/HN-GN/12-12I	3/4"	3/4"	1-3/8"	1.90"
IIPF/10K/HN-GN/16-16I	1"	1"	1-5/8"	2.44"

Hex Reducing Nipples / BSPP x NPT / 10,000 psi

Design : IIPF/10K/HRN-GN



Part No.	P1 Male 60° Con	P2 NPTM	F Hex	L
IIPF/10K/HRN-GN/2-4I	1/8"	1/4"	5/8"	1.27"
IIPF/10K/HRN-GN/4-2I	1/4"	1/8"	3/4"	1.27"
IIPF/10K/HRN-GN/4-6I	1/4"	3/8"	3/4"	1.43"
IIPF/10K/HRN-GN/6-4I	3/8"	1/4"	7/8"	1.43"
IIPF/10K/HRN-GN/6-8I	3/8"	1/2"	7/8"	1.65"
IIPF/10K/HRN-GN/8-6I	1/2"	3/8"	1-1/8"	1.65"
IIPF/10K/HRN-GN/8-12I	1/2"	3/4"	1-1/8"	1.90"
IIPF/10K/HRN-GN/12-8I	3/4"	1/2"	1-3/8"	1.90"
IIPF/10K/HRN-GN/12-16I	3/4"	1"	1-3/8"	2.20"
IIPF/10K/HRN-GN/16-12I	1"	3/4"	1-5/8"	2.20"

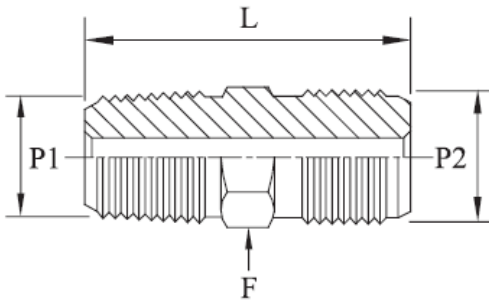


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High Pressure Pipe Fittings Hex Nipples / NPT x JIC / 10,000 psi

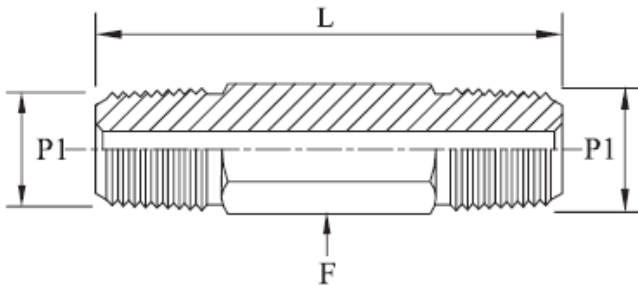
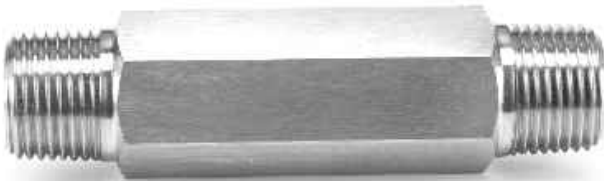
Design : IIPF/10K/HN-NJ



Part No.	P1 NPTM	P2 JIC 37° Male	F Hex	L
IIPF/10K/HN-NJ/2-4I	1/8"	7/16"-20TP	9/16"	1.22"
IIPF/10K/HN-NJ/4-4I	1/4"	7/16"-20TP	5/8"	1.42
IIPF/10K/HN-NJ/4-5I	1/4"	1/2"-20TP	5/8"	1.42
IIPF/10K/HN-NJ/4-6I	1/4"	9/16"-18TP	5/8"	1.42
IIPF/10K/HN-NJ/6-4I	3/8"	7/16"-20TP	3/4"	1.45
IIPF/10K/HN-NJ/6-6I	3/8"	9/16"-18TP	3/4"	1.42
IIPF/10K/HN-NJ/6-8I	3/8"	3/4"-16TP	7/8"	1.53
IIPF/10K/HN-NJ/8-6I	1/2"	9/16"-18TP	7/8"	1.69
IIPF/10K/HN-NJ/8-8I	1/2"	3/4"-16TP	7/8"	1.81
IIPF/10K/HN-NJ/8-10I	1/2"	7/8"-14TP	15/16"	1.89
IIPF/10K/HN-NJ/8-12I	1/2"	1-1/16"-12TP	1-1/8"	2.05
IIPF/10K/HN-NJ/12-8I	3/4"	3/4"-16TP	1-1/8"	1.85
IIPF/10K/HN-NJ/12-10I	3/4"	7/8"-14TP	1-1/8"	1.96
IIPF/10K/HN-NJ/12-12I	3/4"	1-1/16"-12TP	1-1/8"	20.6
IIPF/10K/HN-NJ/12-16I	3/4"	1-5/16"-12TP	1-1/2"	2.13
IIPF/10K/HN-NJ/16-12I	1"	1-1/16"-12TP	1-1/2"	2.25
IIPF/10K/HN-NJ/16-16I	1"	1-5/16"-12TP	1-1/2"	2.30

Hex Nipples / Long / 10,000 psi

Design : IIPF/10K/HNL



Part No.	P1 NPTM	Long	F Hex	L
IIPF/10K/HNL/2-3I	1/8"	3"	7/16"	3.00"
IIPF/10K/HNL/4-3I	1/4"	3"	5/8"	3.00"
IIPF/10K/HNL/4-4I	1/4"	4"	5/8"	4.00"
IIPF/10K/HNL/4-6I	1/4"	6"	5/8"	6.00"
IIPF/10K/HNL/6-3I	3/8"	3"	3/4"	3.00"
IIPF/10K/HNL/6-4I	3/8"	4"	3/4"	4.00"
IIPF/10K/HNL/6-6I	3/8"	6"	3/4"	6.00"
IIPF/10K/HNL/8-3I	1/2"	3"	7/8"	3.00"
IIPF/10K/HNL/8-4I	1/2"	4"	7/8"	4.00"
IIPF/10K/HNL/8-6I	1/2"	6"	7/8"	6.00"



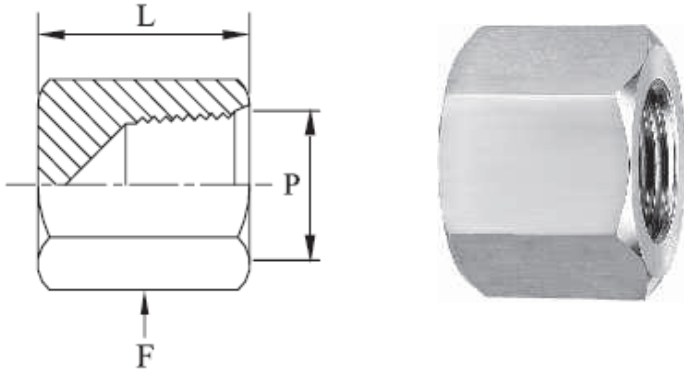
R:31, STANDARD BUILDING NO. 2,
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IMPACT IMPEX

High Pressure Pipe Fittings

Pipe Cap / NPT / 10,000 psi

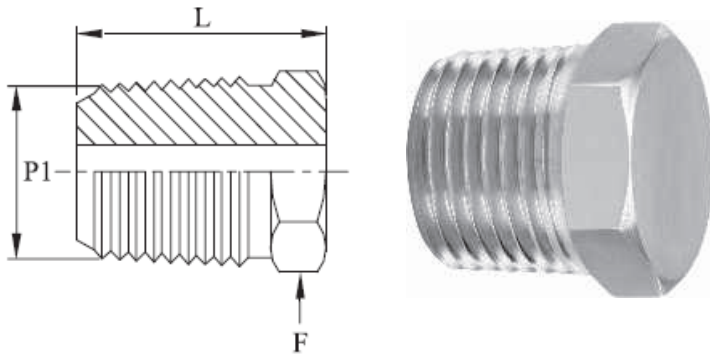
Design : IIPF/10K/PC



Part No.	P NPTF	F Hex	L
IIPF/10K/PC/2I	1/8"	3/4"	0.85"
IIPF/10K/PC/4I	1/4"	7/8"	0.94"
IIPF/10K/PC/6I	3/8"	1-1/8"	1.04"
IIPF/10K/PC/8I	1/2"	1-3/8"	1.38"
IIPF/10K/PC/12I	3/4"	1-3/4"	1.50"
IIPF/10K/PC/16I	1"	2-1/4"	1.85"

Hex Plug / NPT / 10,000 psi

Design : IIPF/10K/HP



Part No.	P1 NPTM	F Hex	L
IIPF/10K/HP/2I	1/8"	7/16"	0.56"
IIPF/10K/HP/4I	1/4"	5/8"	0.84"
IIPF/10K/HP/6I	3/8"	3/4"	0.84"
IIPF/10K/HP/8I	1/2"	7/8"	1.09"
IIPF/10K/HP/12I	3/4"	1-1/8"	1.17"
IIPF/10K/HP/16I	1"	1-3/8"	1.36"

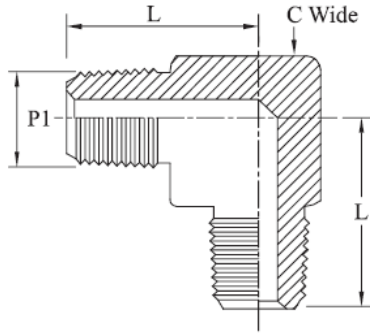


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IMPACT IMPEX

High Pressure Pipe Fittings Elbow / Male x Male / 10,000 psi

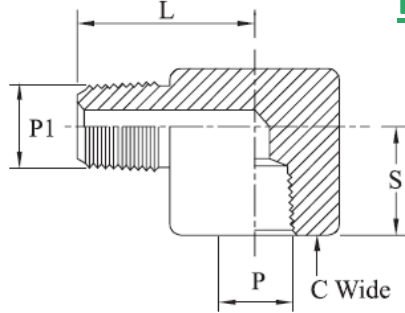
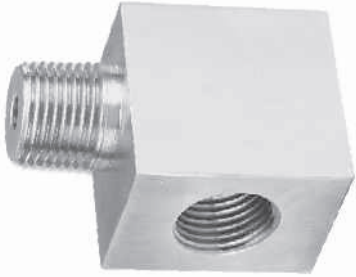
Design : IIPF/10K/ME



Part No.	P1 NPTM	L		C
IIPF/10K/ME/2I	1/8"	0.69"	0.69"	0.63"
IIPF/10K/ME/4I	1/4"	0.94"	0.94"	0.75"
IIPF/10K/ME/6I	3/8"	0.97"	0.97"	0.87"
IIPF/10K/ME/8I	1/2"	1.31"	1.31"	1.00"

Elbow / Male x Female / 10,000 psi

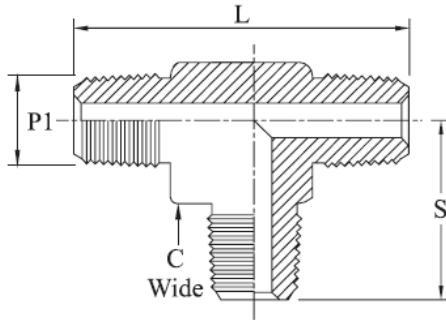
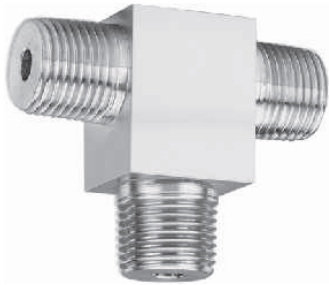
Design : IIPF/10K/MFE



Part No.	P/P1 NPT-MF	L	S	C
IIPF/10K/MFE/2I	1/8"	0.82"	0.76"	0.75"
IIPF/10K/MFE/4I	1/4"	1.06"	1.00"	1.00"
IIPF/10K/MFE/6I	3/8"	1.20"	1.06"	1.25"
IIPF/10K/MFE/8I	1/2"	1.59"	1.25"	1.50"

Tee / Male / 10,000 psi

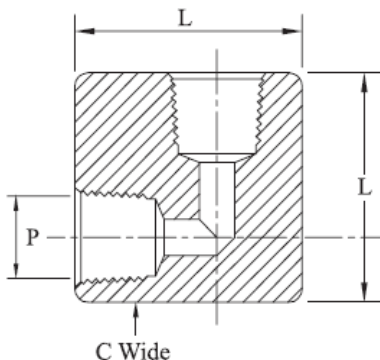
Design : IIPF/10K/MT



Part No.	P1 NPTM	L	S	C
IIPF/10K/MT/2I	1/8"	1.38"	0.69"	0.63"
IIPF/10K/MT/4I	1/4"	1.88"	0.94"	0.75"
IIPF/10K/MT/6I	3/8"	1.94"	0.97"	0.87"
IIPF/10K/MT/8I	1/2"	2.62"	1.31"	1.00"

Elbow / Female / 10,000 psi

Design : IIPF/10K/FE



Part No.	P NPTF	L		C
IIPF/10K/FE/2I	1/8"	1.12"	1.12"	0.75"
IIPF/10K/FE/4I	1/4"	1.50"	1.50"	1.00"
IIPF/10K/FE/6I	3/8"	1.85"	1.85"	1.25"
IIPF/10K/FE/8I	1/2"	2.25"	2.25"	1.50"

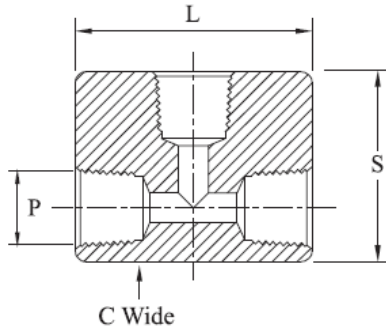


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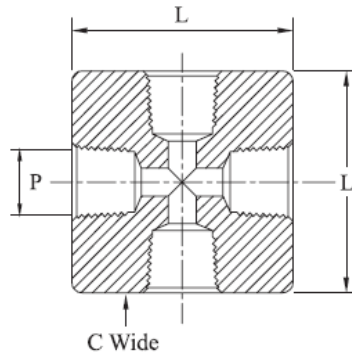
IMPACT IMPEX

High Pressure Pipe Fittings Tee / Female x Female / 10,000 psi

Design : IIPF/10K/FT



Part No.	P NPTF	L	S	C
IIPF/10K/FT/2I	1/8"	1.50"	1.12"	0.75"
IIPF/10K/FT/4I	1/4"	2.00"	1.50"	1.00"
IIPF/10K/FT/6I	3/8"	2.25"	1.95"	1.25"
IIPF/10K/FT/8I	1/2"	2.50"	2.00"	1.50"



Cross / Female x Female / 10,000 psi

Design : IIPF/10K/FC

Part No.	P NPTF	L		C
IIPF/10K/FC/2I	1/8"	1.50"	1.50"	0.75"
IIPF/10K/FC/4I	1/4"	2.00"	2.00"	1.00"
IIPF/10K/FC/6I	3/8"	2.25"	2.25"	1.25"
IIPF/10K/FC/8I	1/2"	2.50"	2.50"	1.50"